

# 2024 MRIWA Research Showcase



**Wetland in a Box (EnPhytoBox®)** - A smart water treatment system to support the decarbonisation of water in mining

Simon Hadley

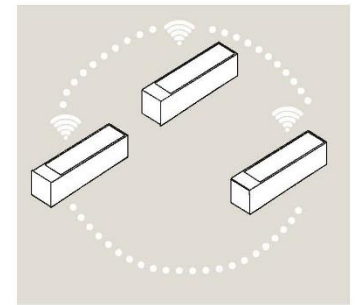
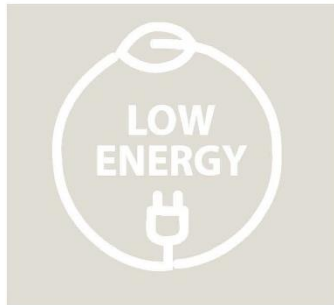
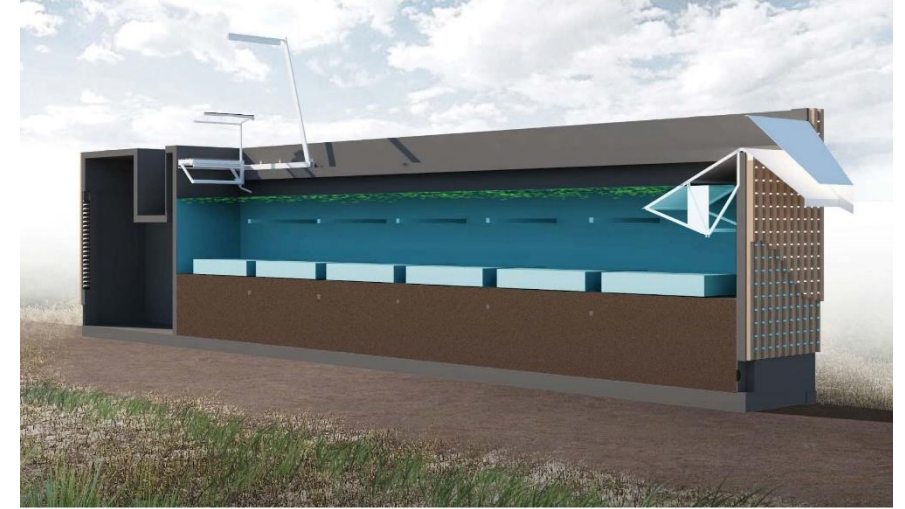
**SYRINX** 

## Syrinx

- ▶ Privately owned, 25 years young.
- ▶ Purpose-driven, solution-focused & innovation.
- ▶ Impactful, sustainable, nature-based.
- ▶ Extensive portfolio of constructed wetland and bio-filter projects for the treatment of a diverse range of wastewater sources.



- ▶ ‘Wetland-in-a-box’
- ▶ Modular and remotely deployable mobile water treatment unit.
- ▶ Net zero for waste and emissions and generates reuse products (water, biomass).
- ▶ Remote monitoring and operation remote locations.



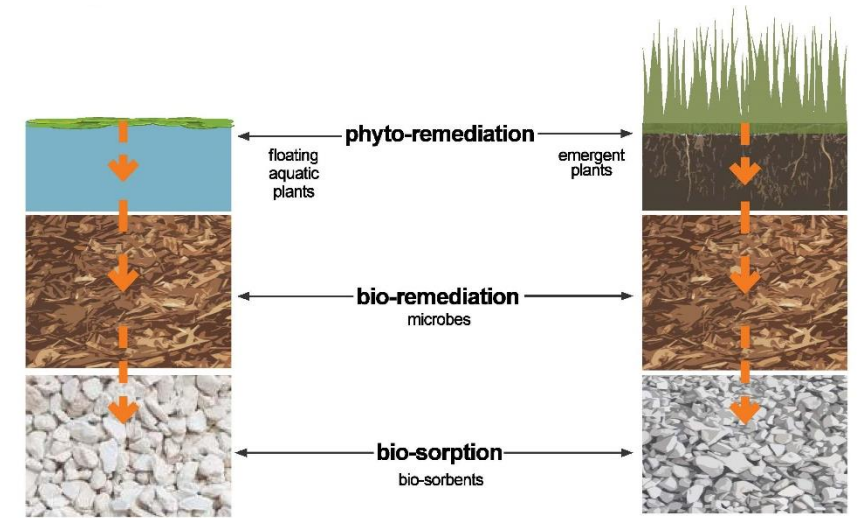
## WHAT CAN IT TREAT?

- ▶ Mining, industrial and municipal wastewater
- ▶ Contaminated surface water and groundwater
- ▶ Range of pollutants including nutrients, metals and metalloids, BOD, TSS, organic compounds, pathogens.
- ▶ Up to 100kL/day, multiple units for greater capacity.



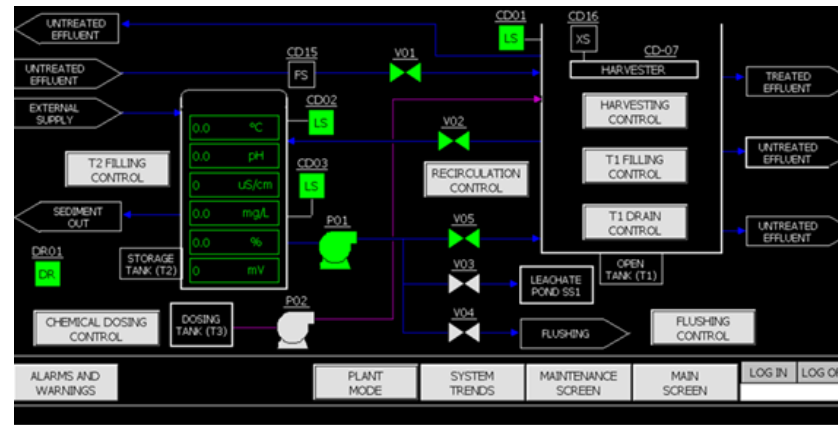
# HOW IT WORKS ?

- ▶ Vertical sequence of plants, water, biosorbents and natural filtration media
- ▶ Uses processes similar to natural wetlands
- ▶ Automation (pumping, harvester)
- ▶ Sensors to monitor water quality, levels and flows.



Floating Aquatic Series

Cassette Series



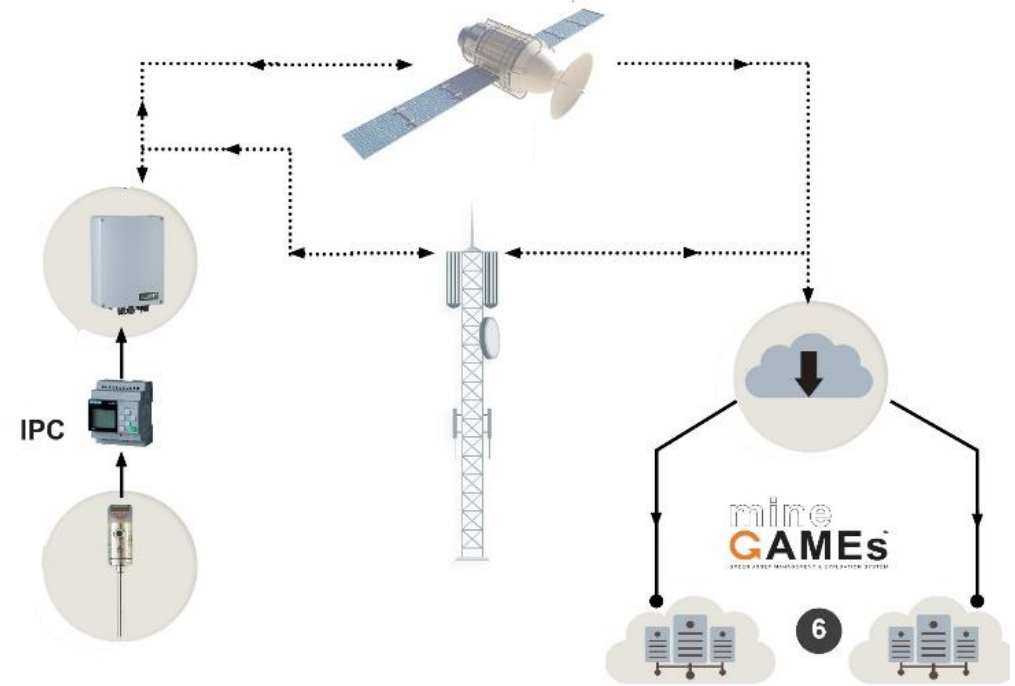
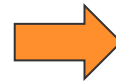
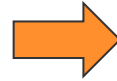
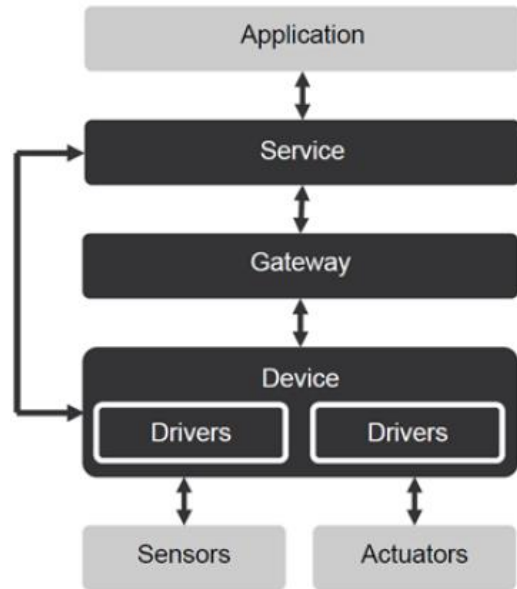
- ▶ Participation in the CSIRO/MRIWA Net Zero Emission Mining Innovate to Grow program
- ▶ Research proposal developed to address two key issues identified by prototype:
  - Need to integrate data extraction, analysis, monitoring and control into a single interface.
  - Need for 'fit-for-purpose' communication technologies for any given deployment.



- ▶ March 2022, MRIWA grant received to support Syrinx in the development of an IIoT system for the EnphytoBox<sup>®</sup> to enable deployment of the EnphytoBox<sup>®</sup> in remote locations, including mine tailings storage facilities.



- ▶ System Architecture
- ▶ Achieving communications reliability

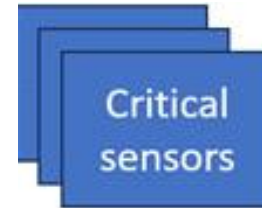




▶ Device hierarchy

- role (operational vs monitoring)
- frequency that data is needed
- sensor technology
- data transfer limitation

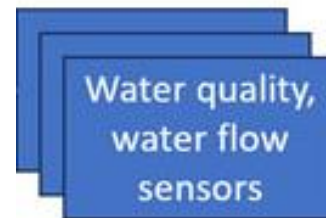
## CRITICAL CONTROL LOOP



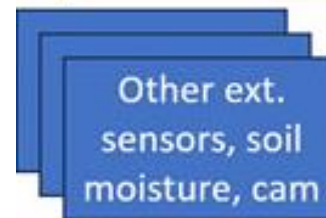
- Pumps
- VSDs
- Acuated valves
- Flow meters
- Level switches
- Harvester
- Linear acutators
- Switches/Sensors
- Inlet WQ
- Outlet WQ



## TELEMETRY LOOP

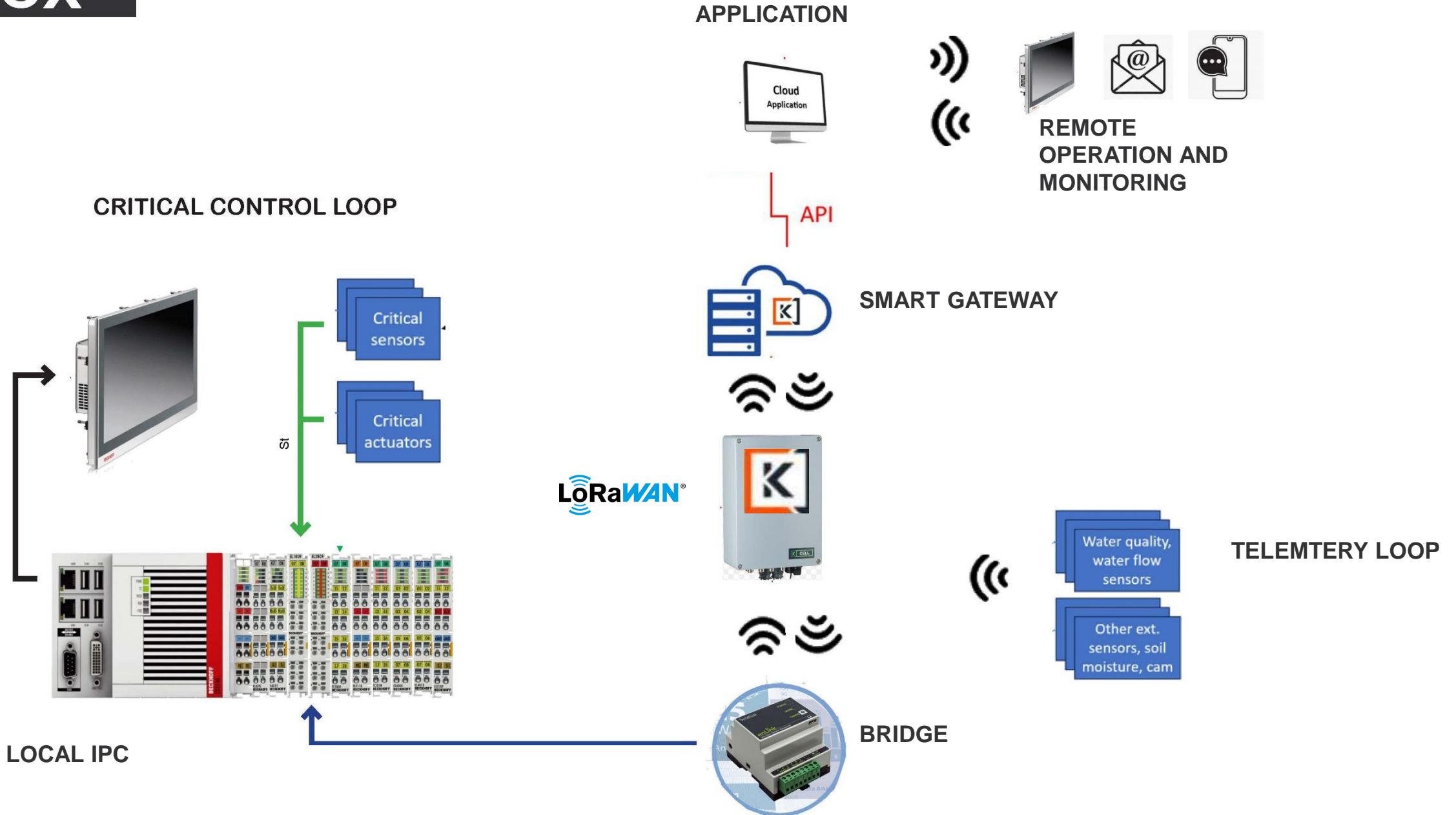


- Water Quality
- Water Level



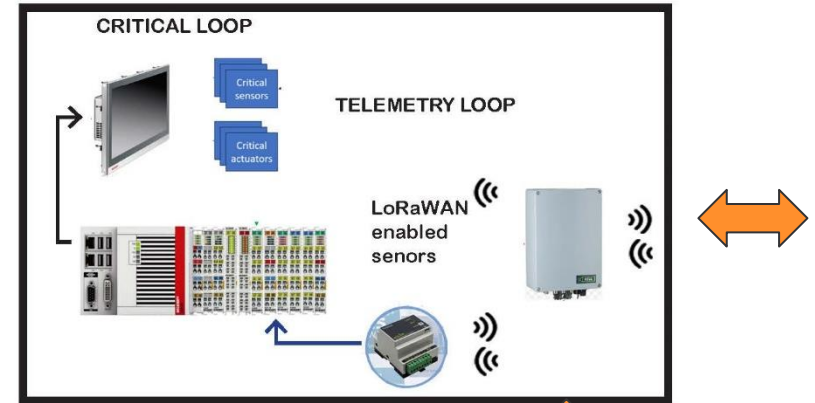
## VISUAL LOOP



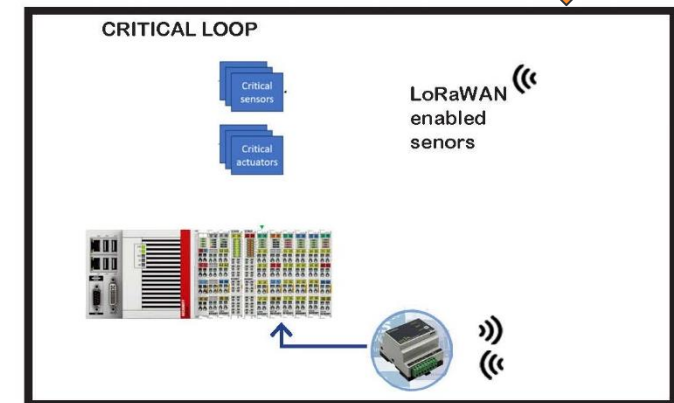


- ▶ Communications continuity (cellular / satellite).
- ▶ Multiple devices reporting to a single location.
- ▶ Two-way data transfer (remote system control and optimisation).
- ▶ Multiple unit control and scalability.
- ▶ Adaptable to innovation in sensor technology.

ENPHYTOBOX (MASTER)



ENPHYTOBOX (SLAVE)

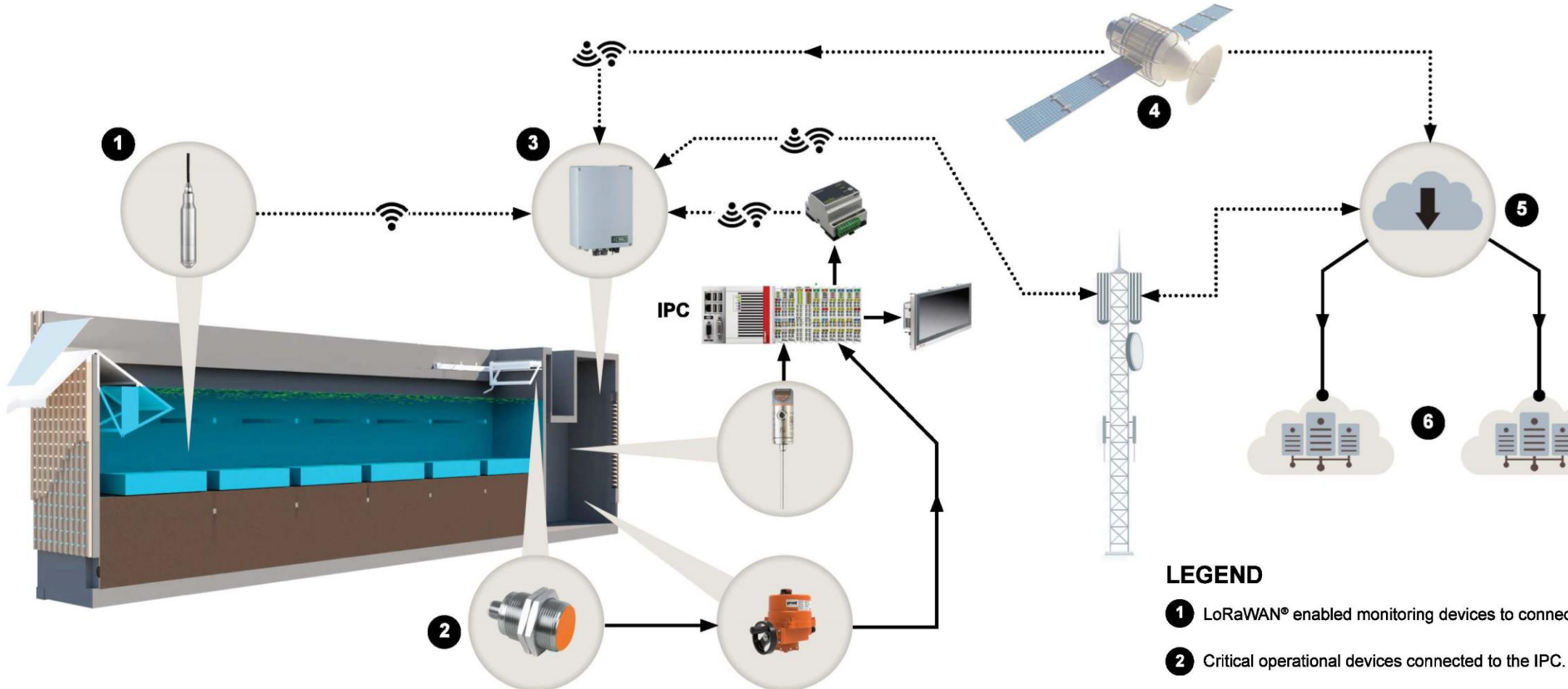


- ▶ Unlocks value from polluted water resources.
- ▶ Supports decarbonisation targets.
- ▶ Mobile, scalable & suited to remote sites.
- ▶ Treats water to meet requirements (reuse, discharge).



- ▶ MRIWA for your funding and ongoing support of the EnPhytoBox ®
- ▶ Contributions of Associate Professor Rachel Cardell-Oliver and Ben Longbottom from UWA





**LEGEND**

- 1** LoRaWAN<sup>®</sup> enabled monitoring devices to connect to the gateway wirelessly.
- 2** Critical operational devices connected to the IPC.
- 3** Smart gateway processes and transmits data to/from the cloud.
- 4** Combined dual satellite and dual cellular enables resilience and reach.
- 5** Cloud platform enables access via API
- 6** Customer can enable different security levels to enable data and remote controls